

Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Features

- Side view white LED
- White SMT package
- Lead frame package with individual 2 pins
- Wide viewing angle
- Soldering methods: IR reflow soldering
- Pb-free
- The product itself will remain within RoHS compliant version.



Descriptions

- Due to the package design, 99-616 has wide viewing angle, low power consumption and white LEDs are devices which are materialized by combing blue chip and special phosphor. This feature makes the LED ideal for light guide application.

Applications

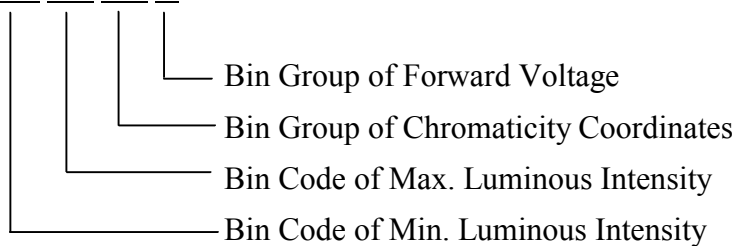
- LCD Back Light
- Mobile phones
- Indicators
- Illuminations
- Switch Lights

Device Selection Guide

Chip	Emitted Color	Resin Color
Material		
InGaN	Pure White	Water Clear

Coding:

99-616UMC/XX XX XX X/TR8

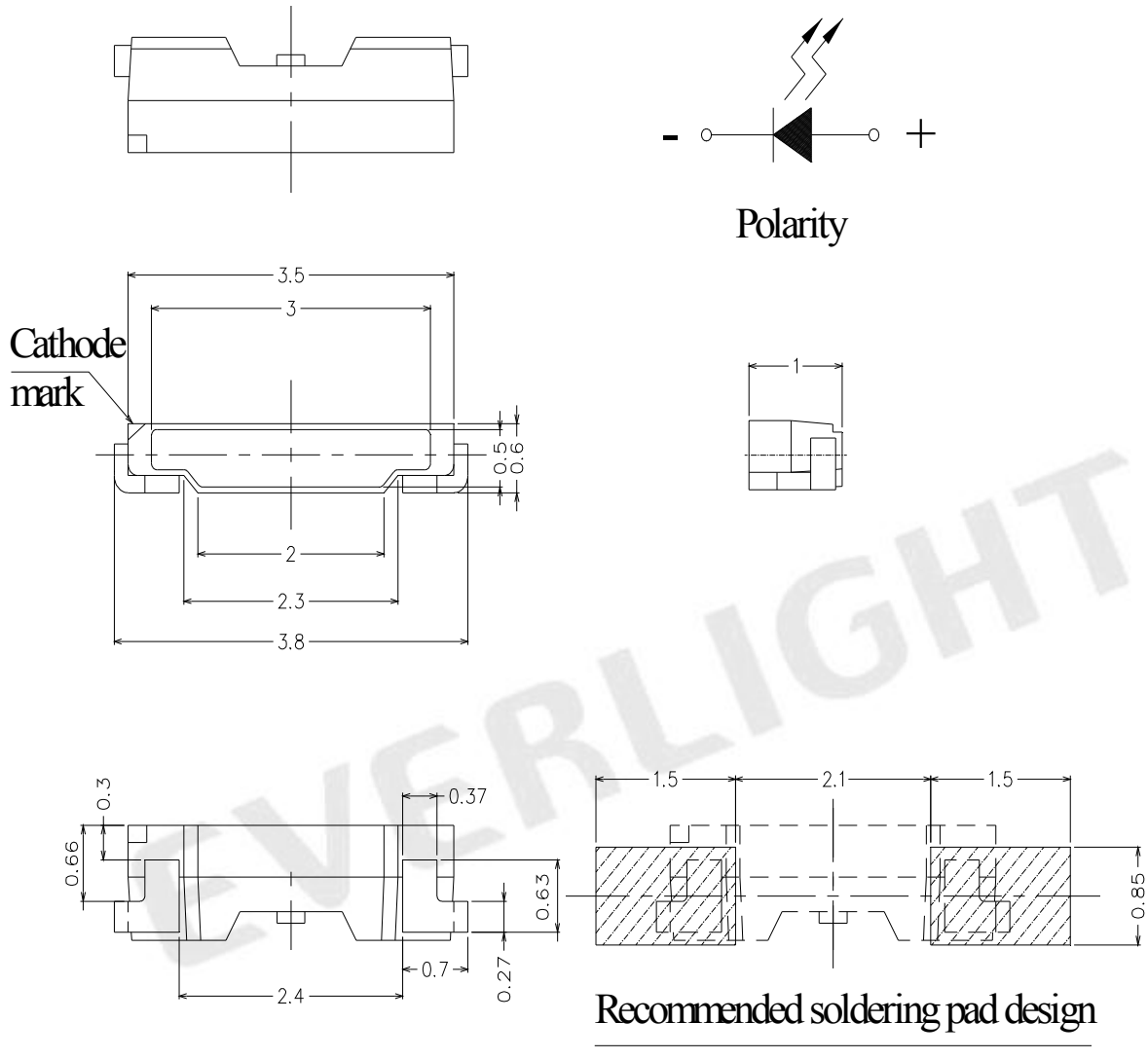


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Package Outline Dimensions



Note: The tolerances unless mentioned are ± 0.1 mm, unit = mm.



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Absolute Maximum Ratings (Ta=25)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	30	mA
Peak Forward Current (Duty 1/10 @10ms)	I _{FP}	100	mA
Power Dissipation	P _d	110	mW
Electrostatic Discharge(HBM)* ¹	ESD	2000	V
Operating Temperature	Topr	-40 ~ +85	
Storage Temperature	Tstg	-40 ~ +90	
Soldering Temperature	Tsol	Reflow Soldering: 260 Hand Soldering: 350	for 10 sec. for 3 sec.

Note: The products are sensitive to static electricity and must be carefully taken when handling products.

Electro-Optical Characteristics (Ta=25)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Viewing Angle	2θ _{1/2}	-----	120	-----	deg	I _F =20mA
Reverse Current	I _R	-----	-----	50	μA	V _R =5V



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Bin Range of Luminous Flux

Bin Code	Min.	Max.	Unit	Condition
28	1500	1550	mcd	I _F =20mA
29	1550	1600		
30	1600	1650		
31	1650	1700		
32	1700	1750		
33	1750	1800		
34	1800	1850		
35	1850	1900		
36	1900	1950		
37	1950	2000		
38	2000	2050		
39	2050	2100		
40	2100	2150		
41	2150	2200		
42	2200	2300		
43	2300	2400		

Note: Tolerance of Luminous Intensity: ±11%



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Bin Range of Forward Voltage

Group										Bin Code	Min.	Max.	Unit	Condition	
0	1	2	3	4	5	6	7	8	D	6-1	2.95	3.05	V	I _F =20mA	
										6-2	3.05	3.15			
	1	2	3	4	5	6	7	8	D	7-1	3.15	3.25			
										7-2	3.25	3.35			
	1	2	3	4	5	6	7	8	D	P	8-1	3.35			3.45
										8-2	3.45	3.55			
	1	2	3	4	5	6	7	8	D	P	9-1	3.55			3.65
											9-2	3.65			3.75

Group	Bin Code	Min.	Max.	Unit	Condition
9	6-11	3.00	3.05	V	I _F =20mA
	6-2	3.05	3.15		
	7-1	3.15	3.25		
	7-2	3.25	3.35		
	8-1	3.35	3.45		
	8-11	3.45	3.50		

Note: Tolerance of Forward Voltage: ± 0.05V



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Bin Range of Forward Voltage

Group		Bin Code	Min.	Max.	Unit	Condition
A	G	6-1-1	2.95	3.00	V	I _F =20mA
		6-1-2	3.00	3.05		
		6-2-1	3.05	3.10		
		6-2-2	3.10	3.15		
		7-1-1	3.15	3.20		
		7-1-2	3.20	3.25		
		7-2-1	3.25	3.30		
		7-2-2	3.30	3.35		
		8-1-1	3.35	3.40		
		8-1-2	3.40	3.45		

Group									Bin Code	Min.	Max.	Unit	Condition	
L	N	B	C	K	H	E	Q	F	R	5-1-3	2.80	2.90	V	I _F =20mA
										5-2-3	2.90	3.00		
										6-1-3	3.00	3.10		
	6-2-3	3.10	3.20											
	7-1-3	3.20	3.30											
	7-2-3	3.30	3.40											
	8-1-3	3.40	3.50											

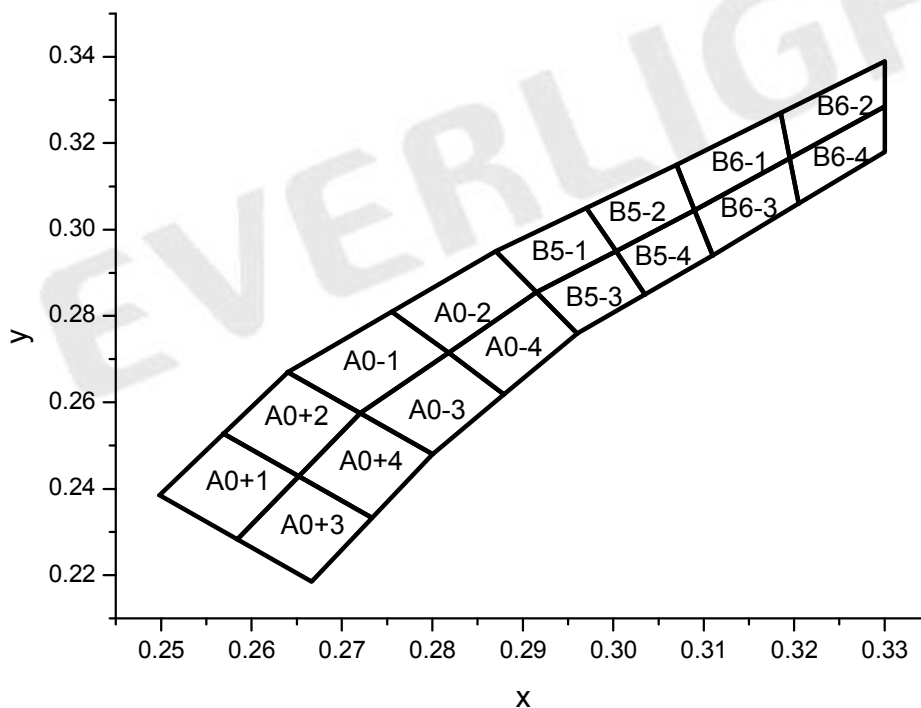
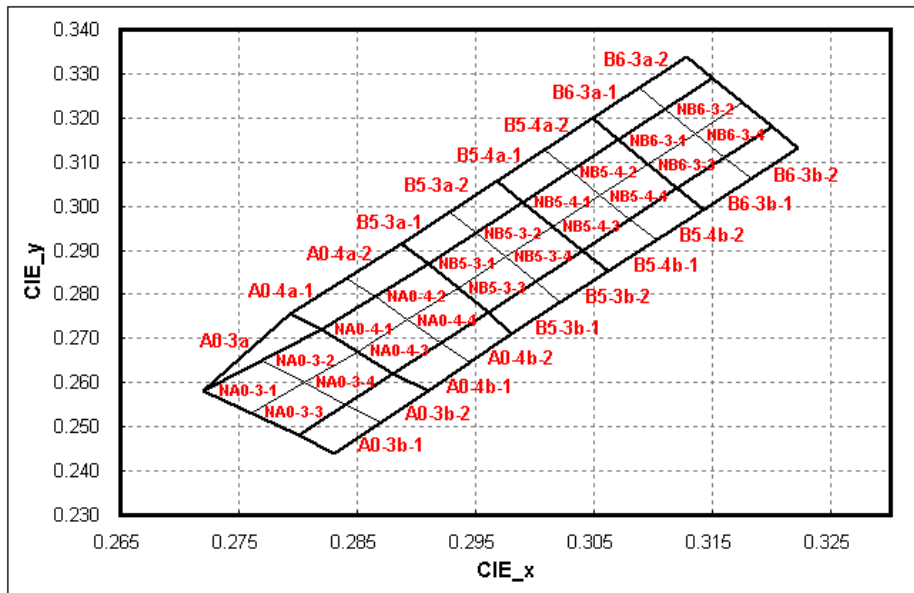
Note: Tolerance of Forward Voltage: ± 0.05V

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The C.I.E. 1931 Chromaticity Diagram



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Side View LEDs (Height 0.6mm)
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Bin Range of Chromaticity Coordinates Block
(I_F=20mA)

Group	Range	I _V Rank*	Group	Range	I _V Rank*
01	B5-1,B5-2,B5-3,B5-4	37	27	A0-2, A0-1, A0-3	35
02	B5-1~B5-4,A0-2,A0-4	37	28	A0-2, A0-4, A0-3	35
07	B5-1,B5-3,A0-4	36	29	A0-2, B5-1, B5-3	36
08	A0-2,A0-3,A0-4	35	30	A0-2, A0-4, B5-3	36
09	A0-1,A0-3,A0+4	34	31	B5-1, A0-2, A0-4	36
10	A0+1, A0+2, A0-1	34	32	B5-1, B5-3, A0-4	36
11	A0+2, A0-1, A0-2	35	33	B5-1, B5-2, B5-4	37
12	A0-1, A0-2, B5-1	36	34	B5-1, B5-3, B5-4	37
13	A0-2, B5-1, B5-2	37	35	B5-2, B5-1, B5-3	37
14	A0+3, A0+4, A0-3	34	36	B5-2, B5-4, B5-3	37
15	A0+4, A0-3, A0-4	36	37	B5-1, B5-2	37
16	A0-3, A0-4, B5-3	36	38	A0-1, A0-3	34
17	A0-4, B5-3, B5-4	37	39	A0-2,A0-4,B5-1,B5-3	36
18	A0+1, A0+2, A0+4	33	40	A0-3,A0-4	35
19	A0+1, A0+3, A0+4	33	41	A0-4,B5-1,B5-3,B5-4	37
20	A0+2, A0+1, A0+3	33	42	A0-4, B5-3	36
21	A0+2, A0-1, A0-3	34	43	B5-2,B5-4	37
22	A0+2, A0+4, A0-3	34	44	A0-1,A0-2,A-4,B5-3	36
23	A0-1, A0+2, A0+4	34	45	B5-1, B5-3	36
24	A0-1, A0-3, A0+4	34	46	A0+1, A0+2	33
25	A0-1, A0-2, A0-4	35	47	B6-1, B6-2, B6-3, B6-4	39

Note: The I_V rank is the highest one for relative bin range of chromaticity coordinates.

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Bin Range of Chromaticity Coordinates Block

($I_F=20mA$)

Group	Range	I _v Rank*	Group	Range	I _v Rank*
48	B6-2,B6-4	39	68	A0+4-R, A0-3, A0-4-L	34
49	A0-2, B5-1, B5-3, B5-4	37	69	B5-1,B5-2,B5-3,B5-4 sub-division	36
50	A0-1~A0-4, B5-1~B5-4	37	70	A0+4-2, A0+4-4, A0-3 (sub-division), A0-4-1, A0-4-3	34
51	A0-1, A0-3, A0-4-1,A0-4-3	35	71	A0-3 sub-division, A0-4 sub-division	35
52	A0+3, A0+4	33	72	A0+1 ~ +4, A0-1 ~ -4, B5-1 ~ -4, B6-1 ~ -4	39
53	B6-1, B6-2, B6-3	39	73	A0-4, B5-1, B5-3 sub-division	36
54	B6-1, B6-3	39	74	A0-4	35
55	B5-2, B5-4, B6-1, B6-3	38	75	B5-2	37
56	B5-2, B6-1	38	76	A0-1~A0-4;B5-1~B5-4	37
57	A0-2, B5-1	36	77	B5-3, B5-4 sub-division	37
58	A0-1, A0-2	35	78	A0-3,A0+4	34
59	A0-1, A0-2, A0-3, A0-4, B5-1	36	79	B5-1,2,3,4 & B6-3 sub-division	39
60	A0+2, A0+4, A0-1, A0-3	34	80	A0-3, A0-4, B5-3 sub-division	37
61	B5-2-1~B5-2-4, 6-1-1~B6-1-4	38	81	A0-3,A0-4,B5-3	37
62	B5-3, B5-4	38	82	A0-1~A0-4,A0+2,A0+4	34
63	A0-1~A0-4, B5-1, B5-3	37	83	B5-4,B6-3	39
64	A0-2, A0-4	36	84	B6-1,B6-2	39
65	A0-2, A0-3, A0-4, B5-3 ^{*3}	35	85	A0-4, B5-2, B5-3, B5-4	37
66	A0-3-1~A0-3-4, A0-4-1~A0-4-4	35	86	B5-1~5-4 & B6-1~ B6-4 sub-division	39
67	A0-1, A0-3,A0-4,A0+2	35	87	B5-3	37

Note: The I_v rank is the highest one for relative bin range of chromaticity coordinates.



LIGHTING FOREVER

EVERLIGHT ELECTRONICS CO., LTD.

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Bin Range of Chromaticity Coordinates Block

(I_F=20mA)

Group	Range	I _V Rank*	Group	Range	I _V Rank*
88	B5-2-3/ B5-2-4/ B5-4(sub-division)/ B6-1-2/ B6-1-3/ B6-1-4/ B6-3(sub-division)/ B6-4-1	39	A2	B6-2,B6-3,B6-4	40
89	A0-4, B5-3 sub-division	37	A3	B5-2, B5-4, B6-3	39
90	A0-4-R, B5-3 sub-division	37	A4	A0-1,A0-2,A0-4 subdivision	35
91	A0-3-2, A0-3-4, A0-4(sub-division), B5-3-1,B5-3-3	37	A5	A0-2,A0-4,B5-3 subdivision	36
92	B5-2 , B6-1-1, B6-4-1, B5-3-2, B6-1-3, B6-4-3, B6-1-4, B6-4-4, B5-4, B6-3	39	A6	A0-4-R, B5-3, B5-4-L	37
93	A0+4,A0-3 (sub-division)	34	A7	B6-2 , B6-4, C0-1, C0-3	40
94	A0-4-R, B5-3, B5-4 subdivision	37	A8	B5-1,B5-3,B5-4 subdivision	37
95	B5-4, B6-3 subdivision	39	A9	A0-1,A0-2,A0-3,A0-4 subdivision	35
96	A0-4, B5-3, B5-4 subdivision	37	A10	A0-4 , B5-3 subdivision , A0-2-3,A0-2-4	34
97	B6-1,B6-3,B6-4	39	C0	C0-1,C0-2,C0-3,C0-4	40
98	A0+1~A0+4;A0-1~A0-4;B5-1~B5-4; B6-1~B6-4; NA0-3~NB6-3(Entire district)	38	A	A0+1, A0+2, A0+3, A0+4	34
99	B5-2,B5-4,B6-1,B6-3 subdivision	39	B	A0+4, A-3, A0-4	34
A1	A0+1,A0+2 subdivision	33	C	A0-1, A0-2, A0-3, A0-4	35

Note: The I_V rank is the highest one for relative bin range of chromaticity coordinates.



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Bin Range of Chromaticity Coordinates Block

($I_F=20mA$)

Group	Range	I_V Rank*
B0	B5-3-R, B5-3-L, B5-4-R, B5-4-L	36
B1	B5-1, B5-2 subdivision	35
B2	A0-4, B5-3, B5-4-L	35
B3	A0+4-R, A0-3, A0-4-L subdivision	28
B4	A0+2, A0+4, A0-1~A0-4, B5-1, B5-3 subdivision	28
B5	A0+4-2., A0+4-4, A0-3, A0-4 subdivision	28
B6	B5-2, B5-4, B6-1~B6-4	36
B7	A0+2, A0+3, A0+4, A0-1, A0-3, A0-4	28
B8	A0-4-2, A0-4-4, B5-3 subdivision, B5-4-1, B5-4-3	35
C0	C0-1, C0-2, C0-3, C0-4	38
C1	A0-1, A0-3, A0-4 全部細分	35
C3	B5-2, B5-4, B6-1-1, B6-1-3, B6-1-4, B6-3, B6-4-1, B6-4-3, B6-4-4	36
C4	A0+2, A0-1, A0-3 subdivision	28
C5	A0-3 subdivision, A0-4 subdivision, B5-3-1, B5-3-3	34
C6	A0-3-R subdivision, A0-4 subdivision, B5-3 subdivision	34
C7	A0-4-R, A0-4-L, B5-3-R, B5-3-L,	35
C8	A0-3-R subdivision, A0-4 subdivision, B5-3-1, B5-3-3, B5-3-4	34
S1	NA0-3, NA0-4, NB5-3, NB5-4, NB6-3, A0-3a, A0-3b, A0-4a, A0-4b, B5-3a, B5-3b, B5-4a, B5-4b, B6-3a, B6-3b	39
S2	NA0-3, NA0-4, A0-3a, A0-3b, A0-4a, A0-4b	35
S3	NB5-3, NB5-4, B5-3a, B5-3b, B5-4a, B5-4b	37
S4	NA0-4, NB5-3	36
S5	NB5-3, NB5-4	37
S6	NA0-4, B5-3b, NB5-3	37

Note: The I_V rank is the highest one for relative bin range of chromaticity coordinates.



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Bin Range of Chromaticity Coordinates Block

(I_F=20mA)

Group	Range	I _V Rank*
S7	NA0-3,NA0-4 subdivision	36
S8	NA0-4,NB5-3,NB5-4 subdivision	37
S9	NA0-5,NB5-4 subdivision	37
SA	NA0-4,NB5-3,NB5-4 subdivision	37
SB	NA0-3,NA0-4,NB5-3,NB5-4, NB6-3 subdivision	37
SC	NA0-4, NB5-3	36
SD	NA0-4-R, NB5-3, NB5-4-L subdivision	36
SE	NA0-4, A0-4b, NB5-3, B5-3b	36
SF	NB5-3-R, NB5-4, NB6-3-L	38
SG	NA0-4, NB5-3 subdivision	37
SH	A0-4a-L,A0-4a-R,B5-3a-L,B5-3a-R,NA0-4-1,NA0-4-2,NB5-3-1,NB5-3-2	36
SK	NA0-4,NB5-3,NB5-4,A0-4a,B5-3a,B5-3b,B5-4b	36
SL	NA0-3, A0-3b, NA0-4, A0-4b	35
SM	NA0-3, NA0-4	35
SN	NA0-3-2,NA0-3-4, NA0-4 subdivision,B5-3-1,B5-3-3	36
SP	NA0+4-2,NA0+4-4,NA0-3 subdivision,NA0-4-1,NA0-4-3	33
SU	NB5-4,NB6-3	38
SV	NB5-4-3,NB5-4-4,NB6-3-3,NB6-3-4,B5-4-b subdivision,B6-3b subdivision	38
SW	NB6-3,B6-3b	38
SX	A0-4-1 A0-4-2 A0-4-3 A0-4-4 B5-3-3A0-2-3 A0-1-4 A0-3-2 A0-3-4	34

Note: The I_V rank is the highest one for relative bin range of chromaticity coordinates.



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Chromaticity Coordinates of Bin Code

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
NA0-3-1	0.2760	0.2530	NA0-3-2	0.2805	0.2600
	0.2720	0.2580		0.2770	0.2650
	0.2770	0.2650		0.2820	0.2720
	0.2805	0.2600		0.2850	0.2670
NA0-3-3	0.2760	0.2530	NA0-3-4	0.2805	0.2600
	0.2800	0.2480		0.2840	0.2550
	0.2760	0.2530		0.2805	0.2600
	0.2805	0.2600		0.2850	0.2670
A0-3b-1	0.2840	0.2550	A0-3b-2	0.2880	0.2620
	0.2800	0.2480		0.2840	0.2550
	0.2830	0.2440		0.2870	0.2510
	0.2800	0.2480		0.2840	0.2550
A0-4a-1	0.2820	0.2720	A0-4a-2	0.2865	0.2795
	0.2793	0.2755		0.2840	0.2836
	0.2840	0.2836		0.2887	0.2916
	0.2865	0.2795		0.2910	0.2870
A0-3a	0.2720	0.2580	-----		
	0.2793	0.2755			
	0.2820	0.2720			
	0.2720	0.2580			

Note: Tolerance of Chromaticity Coordinates: ± 0.01



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Chromaticity Coordinates of Bin Code

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
NA0-4-1	0.2850	0.2670	NA0-4-2	0.2893	0.2743
	0.2820	0.2720		0.2865	0.2795
	0.2865	0.2795		0.2910	0.2870
	0.2893	0.2743		0.2935	0.2815
NA0-4-3	0.2850	0.2670	NA0-4-4	0.2893	0.2743
	0.2880	0.2620		0.2920	0.2690
	0.2850	0.2670		0.2893	0.2743
	0.2893	0.2743		0.2935	0.2815
A0-4b-1	0.2920	0.2690	A0-4b-2	0.2960	0.2760
	0.2880	0.2620		0.2920	0.2690
	0.2910	0.2580		0.2945	0.2645
	0.2880	0.2620		0.2920	0.2690
B5-3a-1	0.2910	0.2870	B5-3a-2	0.2950	0.2940
	0.2887	0.2916		0.2928	0.2987
	0.2928	0.2987		0.2968	0.3058
	0.2950	0.2940		0.2990	0.3010
NB5-3-1	0.2935	0.2815	NB5-3-2	0.2975	0.2885
	0.2910	0.2870		0.2950	0.2940
	0.2950	0.2940		0.2990	0.3010
	0.2975	0.2885		0.3015	0.2955

Note: Tolerance of Chromaticity Coordinates: ± 0.01

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Chromaticity Coordinates of Bin Code

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
NB5-3-3	0.2935	0.2815	NB5-3-4	0.2975	0.2885
	0.2960	0.2760		0.3000	0.2830
	0.2935	0.2815		0.2975	0.2885
	0.2975	0.2885		0.3015	0.2955
B5-3b-1	0.3000	0.2830	B5-3b-2	0.3040	0.2900
	0.2960	0.2760		0.3000	0.2830
	0.2980	0.2710		0.3021	0.2782
	0.2960	0.2760		0.3000	0.2830
B5-4a-1	0.2990	0.3010	B5-4a-2	0.3030	0.3080
	0.2968	0.3058		0.3008	0.3128
	0.3008	0.3128		0.3048	0.3198
	0.3030	0.3080		0.3070	0.3150
NB5-4-1	0.3015	0.2955	NB5-4-2	0.3055	0.3025
	0.2990	0.3010		0.3030	0.3080
	0.3030	0.3080		0.3070	0.3150
	0.3055	0.3025		0.3095	0.3095
NB5-4-3	0.3015	0.2955	NB5-4-4	0.3055	0.3025
	0.3040	0.2900		0.3080	0.2970
	0.3015	0.2955		0.3055	0.3025
	0.3055	0.3025		0.3095	0.3095

Note: Tolerance of Chromaticity Coordinates: ± 0.01

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Chromaticity Coordinates of Bin Code

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
B5-4b-1	0.3080	0.2970	B5-4b-2	0.3120	0.3040
	0.3040	0.2900		0.3080	0.2970
	0.3062	0.2853		0.3080	0.2970
	0.3040	0.2900		0.3055	0.3025
B6-3a-1	0.3070	0.3150	B6-3a-2	0.3110	0.3220
	0.3048	0.3198		0.3088	0.3268
	0.3088	0.3268		0.3128	0.3338
	0.3110	0.3220		0.3150	0.3290
NB6-3-1	0.3070	0.3150	NB6-3-2	0.3110	0.3220
	0.3095	0.3095		0.3135	0.3165
	0.3070	0.3150		0.3110	0.3220
	0.3110	0.3220		0.3150	0.3290
NB6-3-3	0.3135	0.3165	NB6-3-4	0.3175	0.3235
	0.3095	0.3095		0.3135	0.3165
	0.3120	0.3040		0.3160	0.3110
	0.3095	0.3095		0.3135	0.3165
B6-3b-1	0.3135	0.3165	B6-3b-2	0.3175	0.3235
	0.3160	0.3110		0.3200	0.3180
	0.3120	0.3040		0.3160	0.3110
	0.3142	0.2993		0.3182	0.3063

Note: Tolerance of Chromaticity Coordinates: ± 0.01

Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Bin Code of Chromaticity Coordinates

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
A0+1	0.2569	0.2528	A0+3	0.2652	0.2429
	0.2498	0.2385		0.2584	0.2283
	0.2584	0.2283		0.2666	0.2185
	0.2652	0.2429		0.2733	0.2333
A0+2	0.2640	0.2670	A0+4	0.2720	0.2575
	0.2569	0.2528		0.2652	0.2429
	0.2652	0.2429		0.2733	0.2333
	0.2720	0.2575		0.2800	0.2480
A0-1	0.2720	0.2575	A0-3	0.2800	0.2480
	0.2640	0.2670		0.2720	0.2575
	0.2755	0.2810		0.2818	0.2715
	0.2818	0.2715		0.2879	0.2619
A0-2	0.2818	0.2715	A0-4	0.2879	0.2619
	0.2755	0.2810		0.2818	0.2715
	0.2870	0.2950		0.2915	0.2855
	0.2915	0.2855		0.2960	0.2760

Note: Tolerance of Chromaticity Coordinates: ± 0.01



Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Bin Code of Chromaticity Coordinates

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
B5-1	0.2915	0.2855	B5-3	0.2960	0.2760
	0.2870	0.2950		0.2915	0.2855
	0.2970	0.3050		0.3003	0.2950
	0.3003	0.2950		0.3035	0.2850
B5-2	0.3003	0.2950	B5-4	0.3035	0.2850
	0.2970	0.3050		0.3003	0.2950
	0.3070	0.3150		0.3090	0.3045
	0.3090	0.3045		0.3110	0.2940
B6-1	0.3090	0.3045	B6-3	0.3110	0.2940
	0.3070	0.3150		0.3090	0.3045
	0.3185	0.3270		0.3195	0.3165
	0.3195	0.3165		0.3205	0.3060
B6-2	0.3195	0.3165	B6-4	0.3205	0.3060
	0.3185	0.3270		0.3195	0.3165
	0.3300	0.3390		0.3300	0.3285
	0.3300	0.3285		0.3300	0.3180

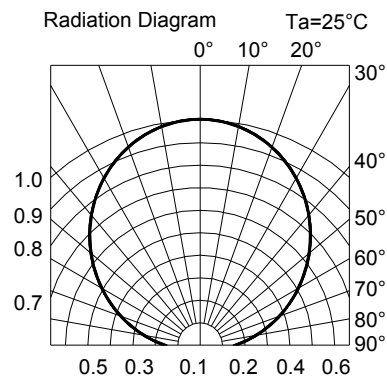
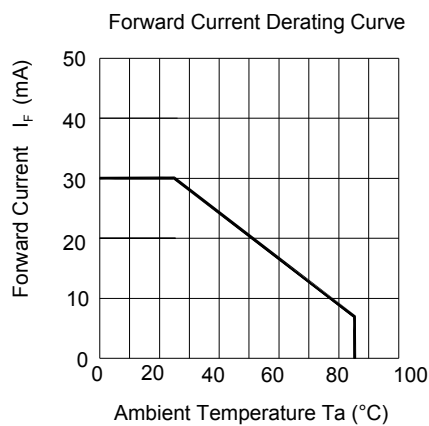
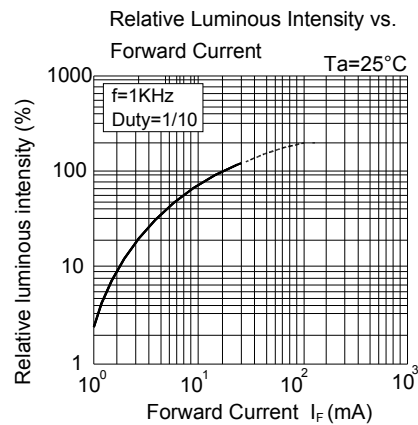
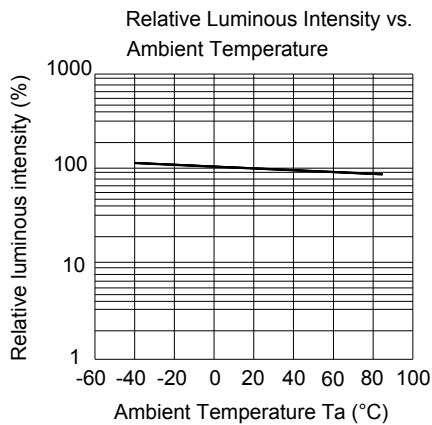
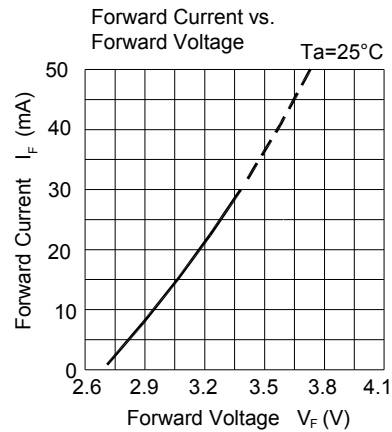
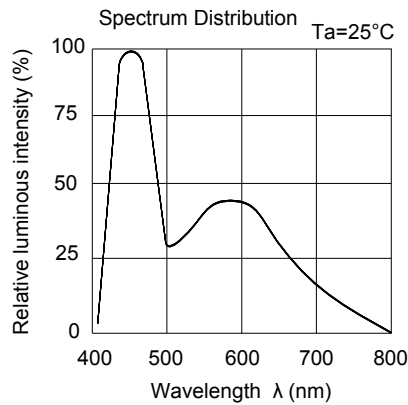
Note: Tolerance of Chromaticity Coordinates: ±0.01

Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Typical Electro-Optical Characteristics Curves



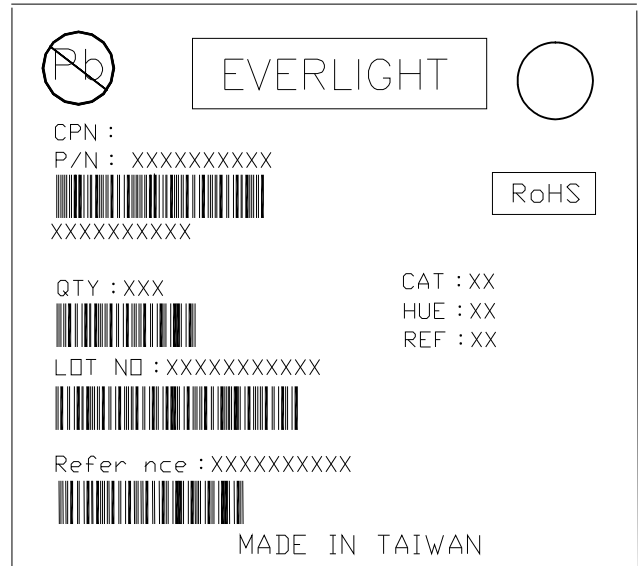
Technical Data Sheet

Side View LEDs (Height 0.6mm)

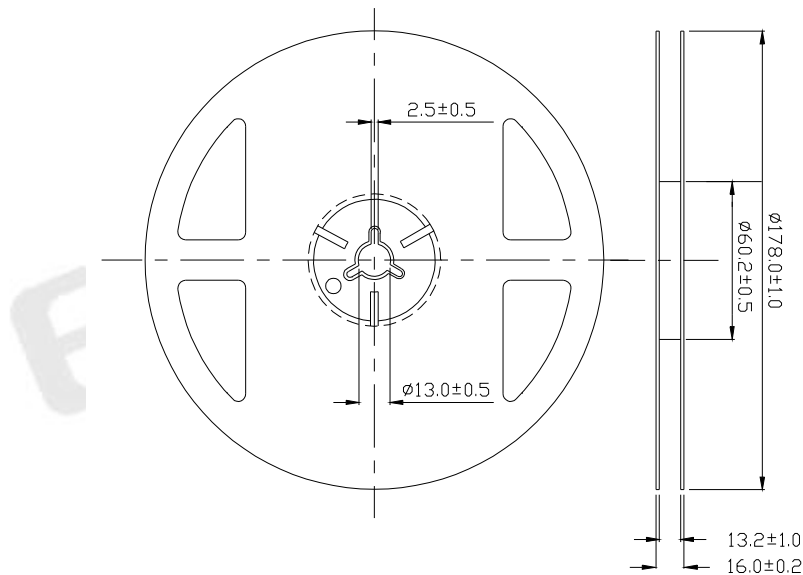
99-616UMC/XXXXXXXX/TR8

Label Explanation

CAT: Luminous Intensity Rank
HUE: Chromaticity Coordinates
REF: Forward Voltage Rank



Reel Dimensions



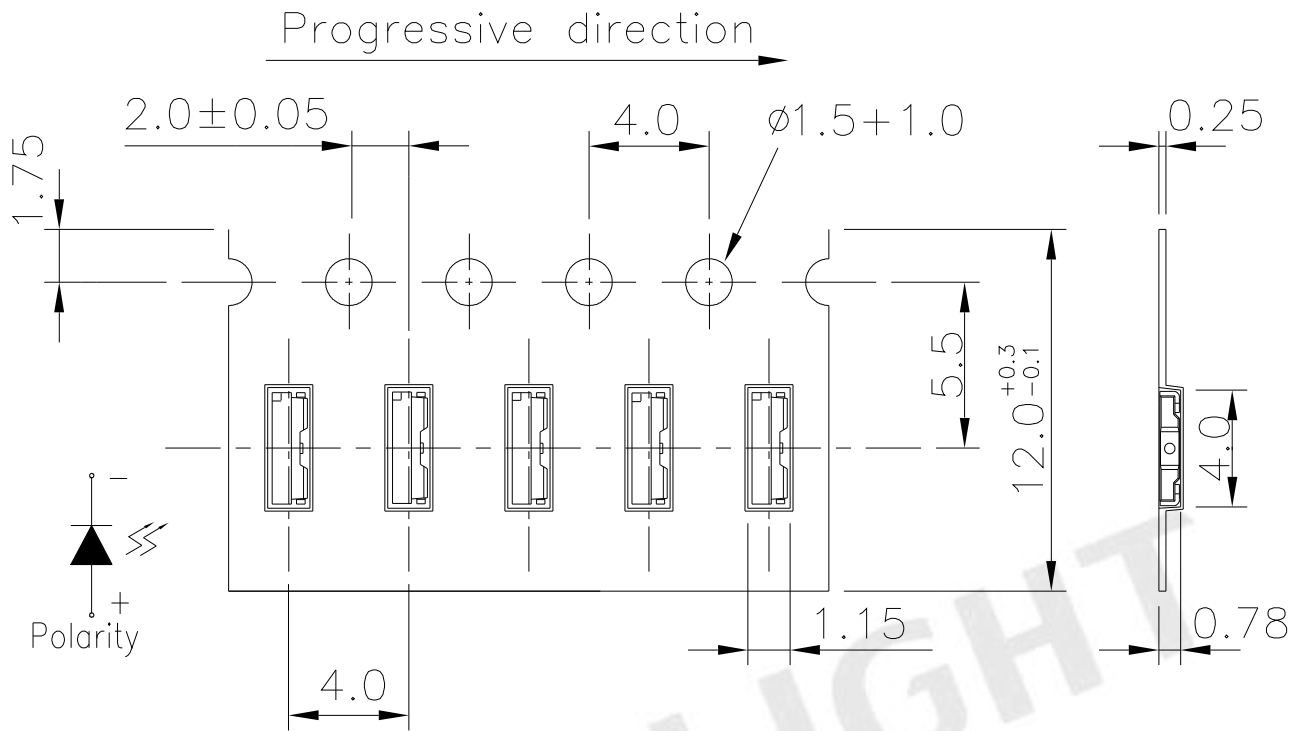
Note: The tolerance unless mentioned is ± 0.1 mm, unit = mm.

Technical Data Sheet

Side View LEDs (Height 0.6mm)

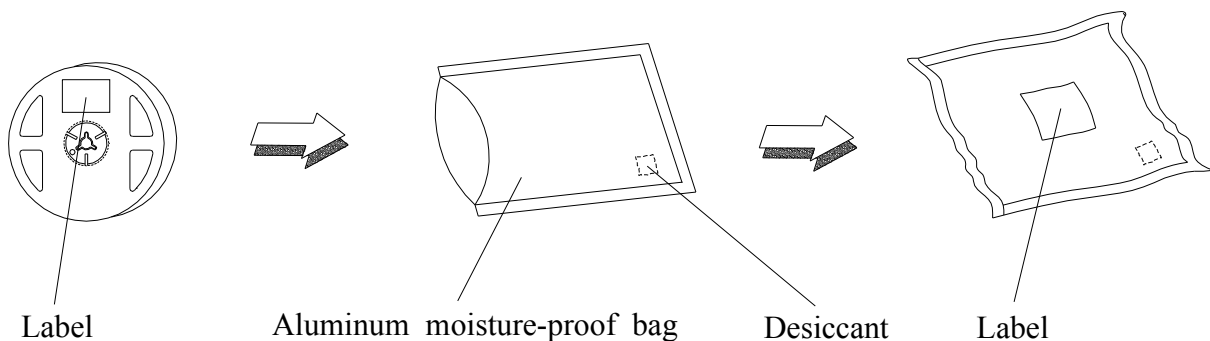
99-616UMC/XXXXXXXX/TR8

Carrier Tape Dimensions: Loaded Quantity 2000 pcs. Per Reel



Note: The tolerance unless mentioned is ±0.1mm, unit = mm.

Moisture Resistant Packaging





Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260 ±5 Max. 10 sec.	6 Min.	22 pcs.	0/1
2	Temperature Cycle	H : +100 15min ∫ 5 min L : -40 15min	300 Cycles	22 pcs.	0/1
3	Thermal Shock	H : +100 5min ∫ 10 sec L : -10 5min	300 Cycles	22 pcs.	0/1
4	High Temperature Storage	Temp. : 100	1000 Hrs.	22 pcs.	0/1
5	Low Temperature Storage	Temp. : -40	1000 Hrs.	22 pcs.	0/1
6	DC Operating Life	I _F = 20 mA / 25	1000 Hrs.	22 pcs.	0/1
7	High Temperature / High Humidity	85 /85%RH	1000 Hrs.	22 pcs.	0/1

Technical Data Sheet

Side View LEDs (Height 0.6mm)

99-616UMC/XXXXXXXX/TR8

Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30 °C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30 °C or less and 60% RH or less.

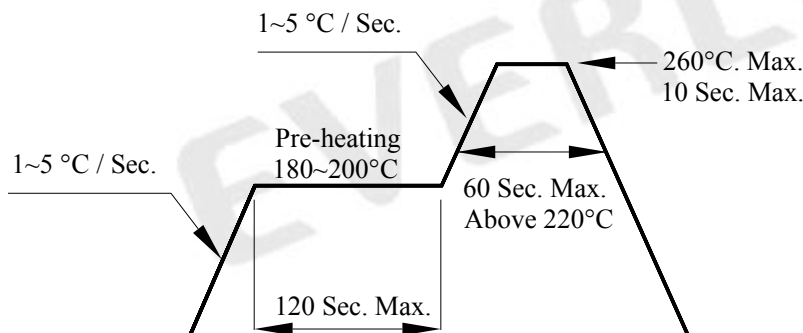
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5 °C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

Technical Data Sheet

Side View LEDs (Height 0.6mm)

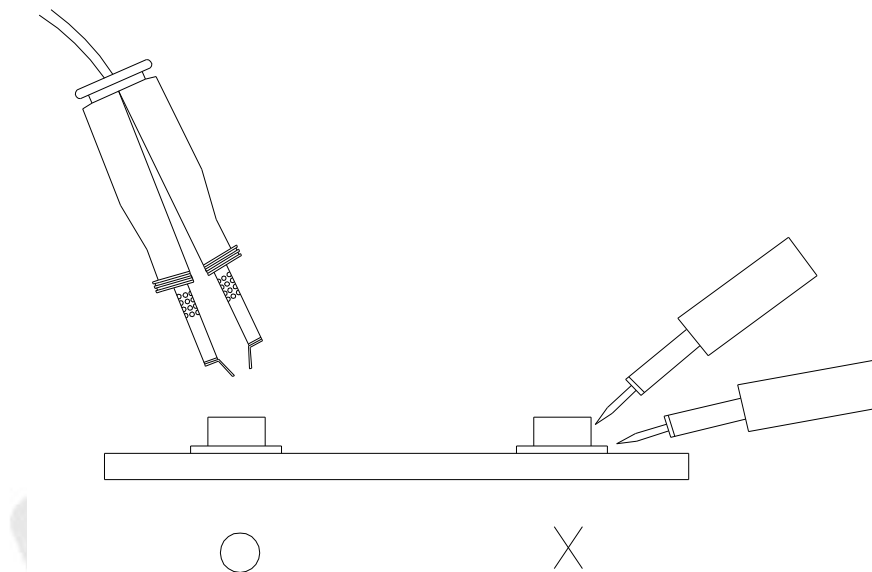
99-616UMC/XXXXXXXX/TR8

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Handling Indications

During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound

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